

Trommelmotoren / *Drummotors*

**TM 273-40**



**KRAUTER®**

ELEKTROMASCHINEN

TYPE TM 273.40	Power kW	Beltspeed m/s at 50 Hz										Min. L mm Design A	Min. L mm Design B	Full load curr. 400 V - 50 Hz I = ... A	Weight kg L=600
		Beltpull N													
275	5,50	5,00	4,40	3,60	3,20							500	550	11,0	102
275 Z		1045	1190	1450	1635										
275 ZV		2,50	2,00	1,80	1,70	1,40	1,30	1,20							
		2090	2375	2615	2905	3075	3730	4020	4355						
255	4,00	5,00	4,40	3,60	3,20							500	550	8,0	97
255 Z		760	865	1055	1190										
255 ZV		2,50	2,00	1,80	1,70	1,40	1,30	1,20							
		1520	1725	1900	2110	2235									
		2715	2925	3165											
440	3,00	3,70	3,00	2,50	2,20	1,80	1,60					500	550	6,6	97
440 Z		770	950	1140	1295	1585	1780								
440 ZV		1,25	1,00	0,90	0,85										
		2280	2590	2850	3165	3355									
430	2,20	3,70	3,00	2,60	2,10	1,80	1,60	1,25	1,10			500	500	4,7	97
430 Z		565	695	805	995	1160	1305	1670	1900						
430 ZV		1,00	0,90												
		2090	2320												
		2460	2785	2985	3215	3485									
420	1,50	3,70	3,00	2,60	2,10	1,80	1,60	1,25	1,10	1,00	0,85	500	500	3,6	92
420 Z		385	475	550	680	790	890	1140	1295	1425	1675				
420 ZV		0,75	0,70	0,65											
		1900	2035	2190											
		2375	2590	2850											
620 ZV	1,50	0,45	0,40	0,35								500	550	3,7	97
		3165	3565	4070											
415	1,10	3,70	3,00	2,60	2,10	1,80	1,60	1,25	1,10	1,00	0,85	500	500	2,9	87
415 Z		280	350	400	500	580	655	835	950	1045	1230				
		0,75	0,65	0,60	0,55	0,50									
		1395	1610	1740	1900	2090									
615 Z	1,10	0,45										500	500	2,9	92
615 ZV		2320	0,40	0,35	0,33										
		2615	2985	3165											
610	0,75	1,70	1,40	1,15	1,05	0,85	0,75	0,65	0,55	0,50		500	500	2,5	92
610 Z		420	510	620	680	840	950	1095	1295	1425					
		1585	1780	2035	2160										
810 ZV	0,75	0,30	0,27	0,25								500	500	2,7	92
		2375	2640	2850											
675	0,55	1,70	1,40	1,15	1,05	0,85	0,75	0,65	0,55	0,50		500	500	1,9	87
675 Z		305	375	455	500	615	695	805	950	1045					
		1160	1305	1495	1585										
875 Z	0,55	0,30	0,27	0,25								500	500	2,2	92
		1740	1935	2090											
1275 ZV	0,55	0,23	0,20	0,17								500	550	2,6	97
		2270	2615	3075											
805	0,37	1,30	1,10	0,90	0,80	0,65	0,55	0,50	0,45	0,40		500	500	1,8	87
805 Z		270	320	390	440	540	640	705	780	880					
		1005	1100	1170	1300	1405									
1205	0,37	0,70										500	500	2,0	92
1205 Z		500	0,23	0,20	0,17										
		1530	1760	2070											

Available standard facewidth's: 500 - 550 - 600 - 650 - 700 - 750 - 800 - 850 - 900 - 950 - 1000 - 1050 - 1100 - 1150 mm

When an electro-mechanical brake is fitted, the minimum facewidth is increased by 100 mm

The total weight of a Drummotor grows approx. 6 kg per 100 mm

Available torque: (Beltpull N x drum diameter m) / 2 Nm

TYPE TM 273.40	Power kW	Beltspeed m/s at 50 Hz						Min. L mm Design A	Min. L mm Design B	Full load curr. 400 V - 50 Hz I = ... A	Weight kg L=600		
		Beltpull N											
430/240 430/240 Z 430/240 ZV	2,20/3,00	2,60/5,20 805/550 0,90/1,80 2320/1585 0,85/1,70 2460/1675	2,10/4,20 995/680 0,75/1,50 2785/1900	1,80/3,60 1160/790 0,70/1,40 2985/2035	1,60/3,20 1305/890 0,65/1,30 3215/2190	1,25/2,50 1670/1140 0,60/1,20 3485/2375	1,10/2,20 1900/1295	500	550	5,0/6,9	97		
418/230 418/230 Z 418/230 ZV	1,30/2,20	2,60/5,20 475/400 0,75/1,50 1645/1395 0,70/1,40 1765/1495 0,50/1,00 2470/2090	2,10/4,20 590/500 0,65/1,30 1900/1610	1,80/3,60 685/580 0,60/1,20 2060/1740	1,60/3,20 770/655	1,25/2,50 990/835	1,10/2,20 1125/950	1,00/2,00 1235/1045	0,85/1,70 1455/1230	500	500	3,1/4,6	97
816/430 ZV	1,20/2,20	0,45/0,90 2535/2320	0,40/0,80 2850/2615	0,35/0,70 3255/2985	0,33/0,66 3455/3165	0,30/0,60 3800/3485		500	550	3,8/4,3	97		
810/420 810/420 Z 810/420 ZV	0,75/1,50	1,85/3,70 385 0,50/1,00 1425 0,40/0,80 1780 0,30/0,60 2375	1,50/3,00 475 0,45/0,90 1585 0,35/0,70 2035 0,27/0,54 2640	1,30/2,60 550 0,33/0,66 2160 0,25/0,50 2850	1,05/2,10 680	0,90/1,80 790	0,80/1,60 890	0,65/1,30 1095	0,55/1,10 1295	500	550	3,3/4,6	97
875/415 875/415 Z	0,55/1,10	1,30/2,60 400 0,40/0,80 1305 0,35/0,70 1495	1,05/2,10 500 0,33/0,66 1585	0,90/1,80 580 0,30/0,60 1740	0,80/1,60 655 0,27/0,54 1935	0,65/1,30 805 0,25/0,50 2090	0,55/1,10 950	0,50/1,00 1045	0,45/0,90 1160	500	500	2,4/2,5	92
805/410 805/410 Z	0,37/0,75	1,30/2,60 275 0,40/0,80 890 0,35/0,70 1020	1,05/2,10 340 0,33/0,66 1080	0,90/1,80 395 0,30/0,60 1190	0,80/1,60 445 0,27/0,54 1320	0,65/1,30 550 0,25/0,50 1425	0,55/1,10 650	0,50/1,00 715	0,45/0,90 790	500	500	1,8/1,5	92

Available standard facewidth's: 500 - 550 - 600 - 650 - 700 - 750 - 800 - 850 - 900 - 950 - 1000 - 1050 - 1100 - 1150 mm

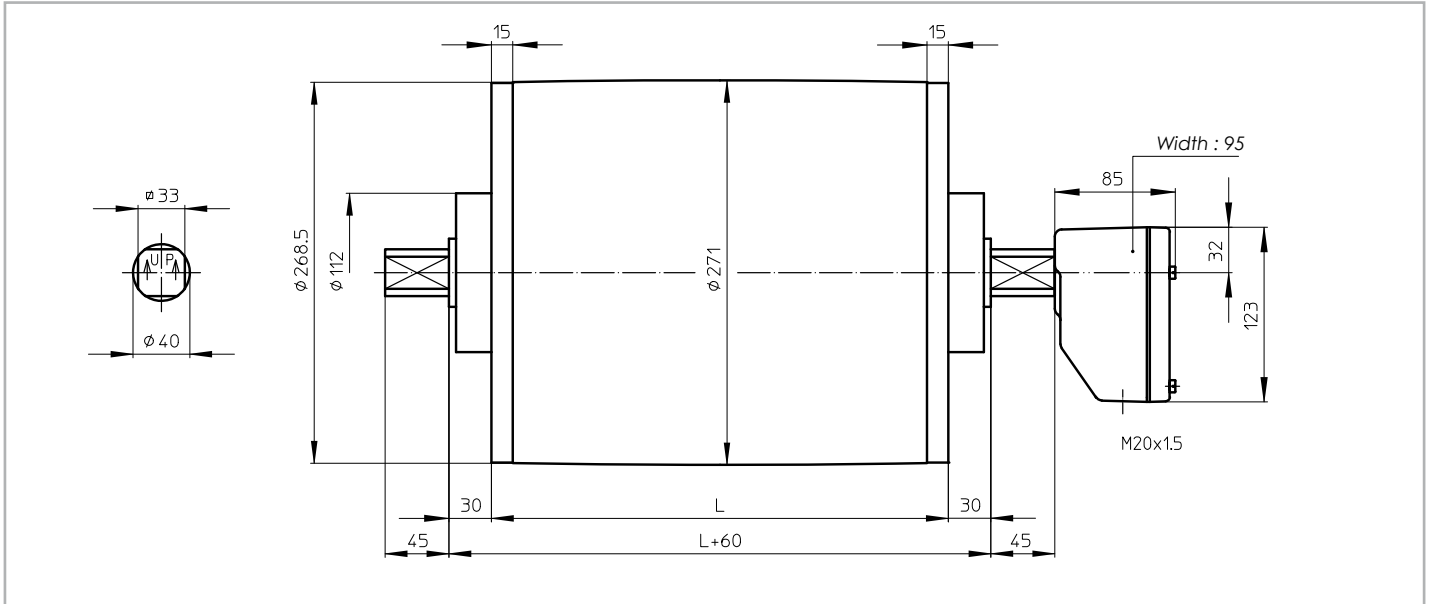
When an electro-mechanical brake is fitted, the minimum facewidth is increased by 100 mm

The total weight of a Drummotor grows approx. 6 kg per 100 mm

Available torque: (Beltpull N x drum diameter m) / 2 Nm

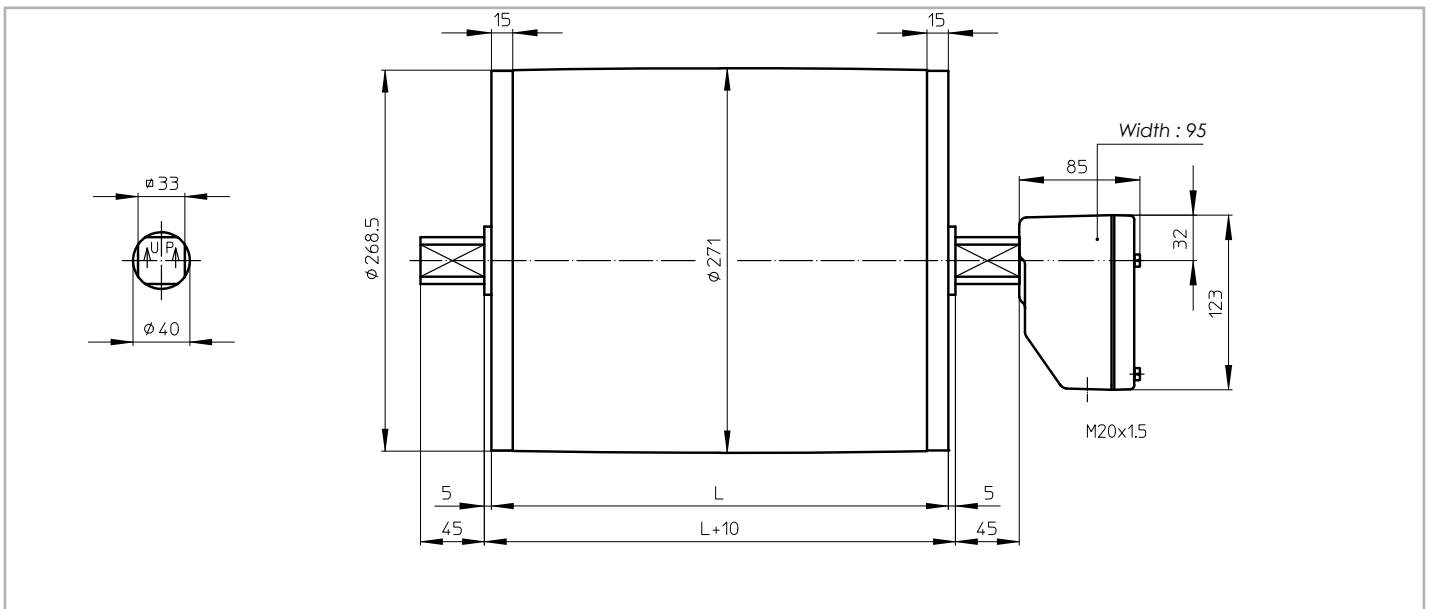
## TM 273A40

TM 273A40, mild steel Drummotor with cast iron junctionbox



## TM 273B40

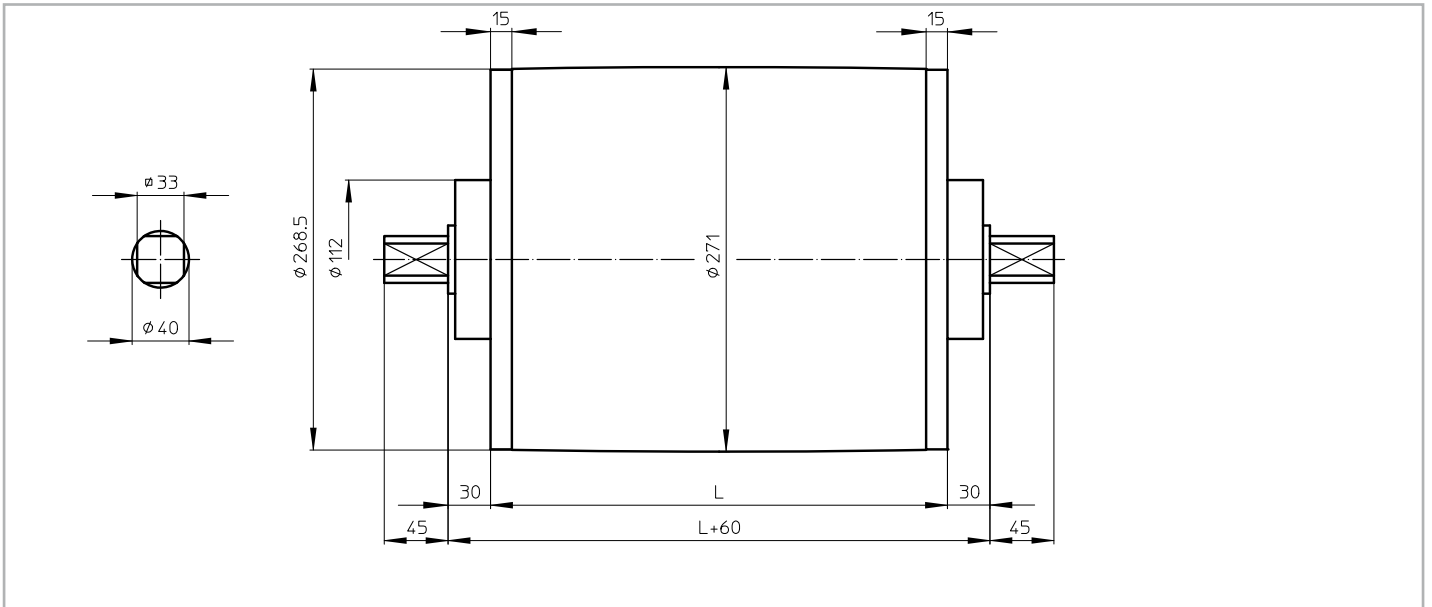
TM 273B40, mild steel Drummotor with cast iron junctionbox



# Dimensions Taildrums

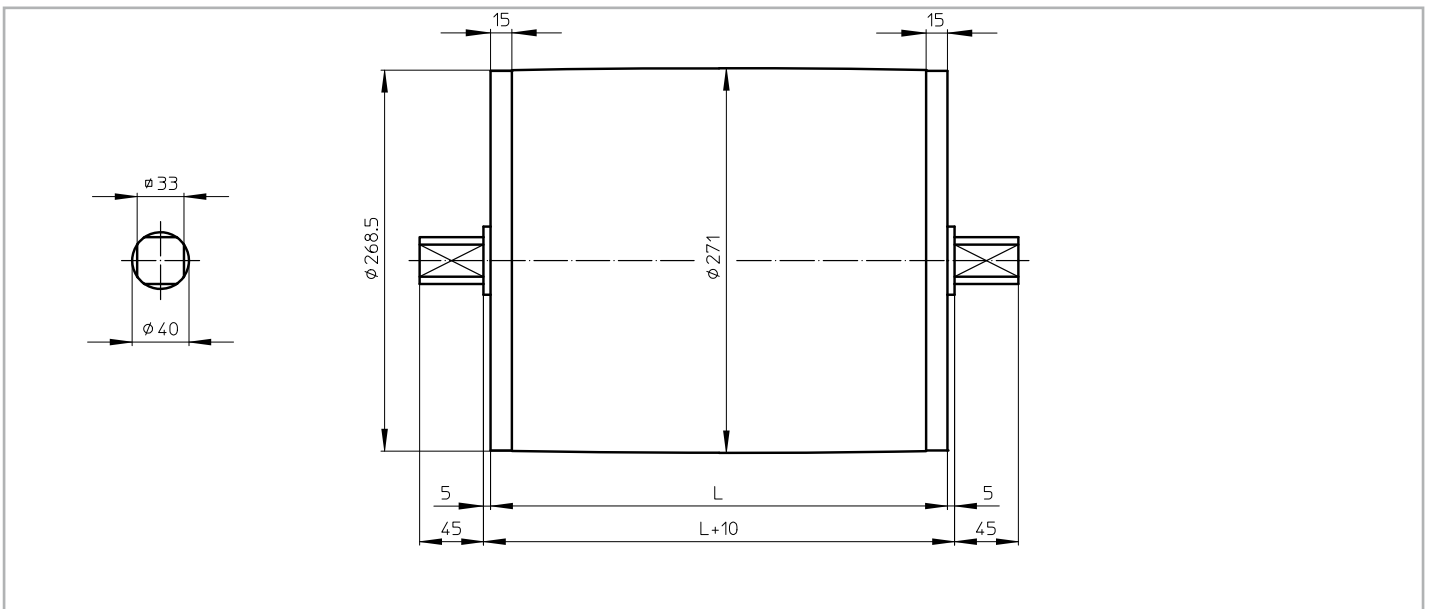
## KT 273A40

KT 273A40, mild steel Taildrum



## KT 273B40

KT 273B40, mild steel Taildrum



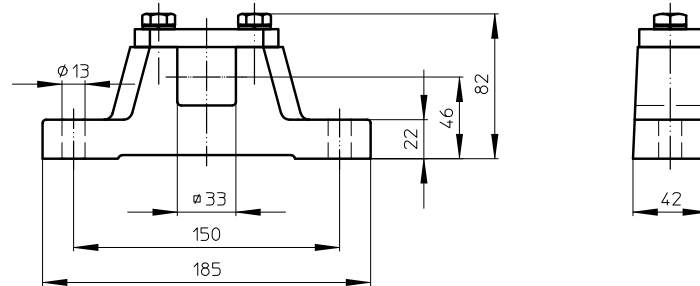


## Dimensions bracket

### AB 40

AB 40, cast iron or stainless steel bracket

Weight: 4,2 kg per pair



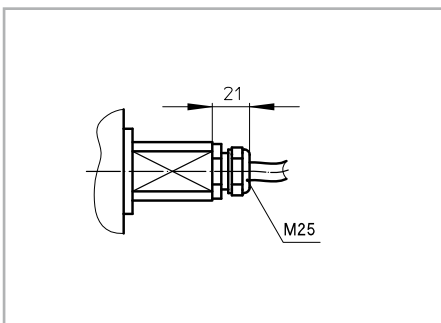
Standard design of a TM 127-25 is with a cast iron junctionbox. For stainless steel design, this can be either a polyamide or stainless steel junctionbox.

On request a Drummotor can be fitted with a cable. In this case it is important to know the available voltage (preferably 1 voltage), the length of the cable, whether the cable is shielded or not and the type of cable exit.

An overview of available cable exits is shown below.

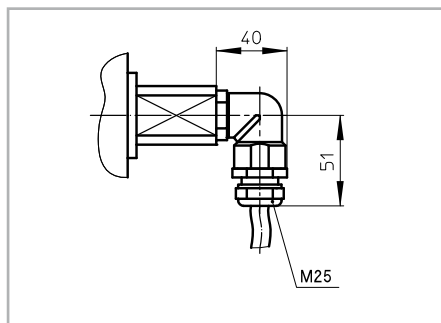
### Option 1

Straight cable exit with cable gland



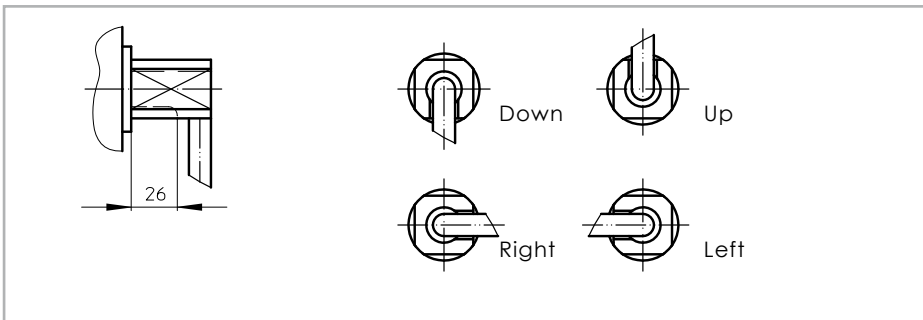
### Option 3

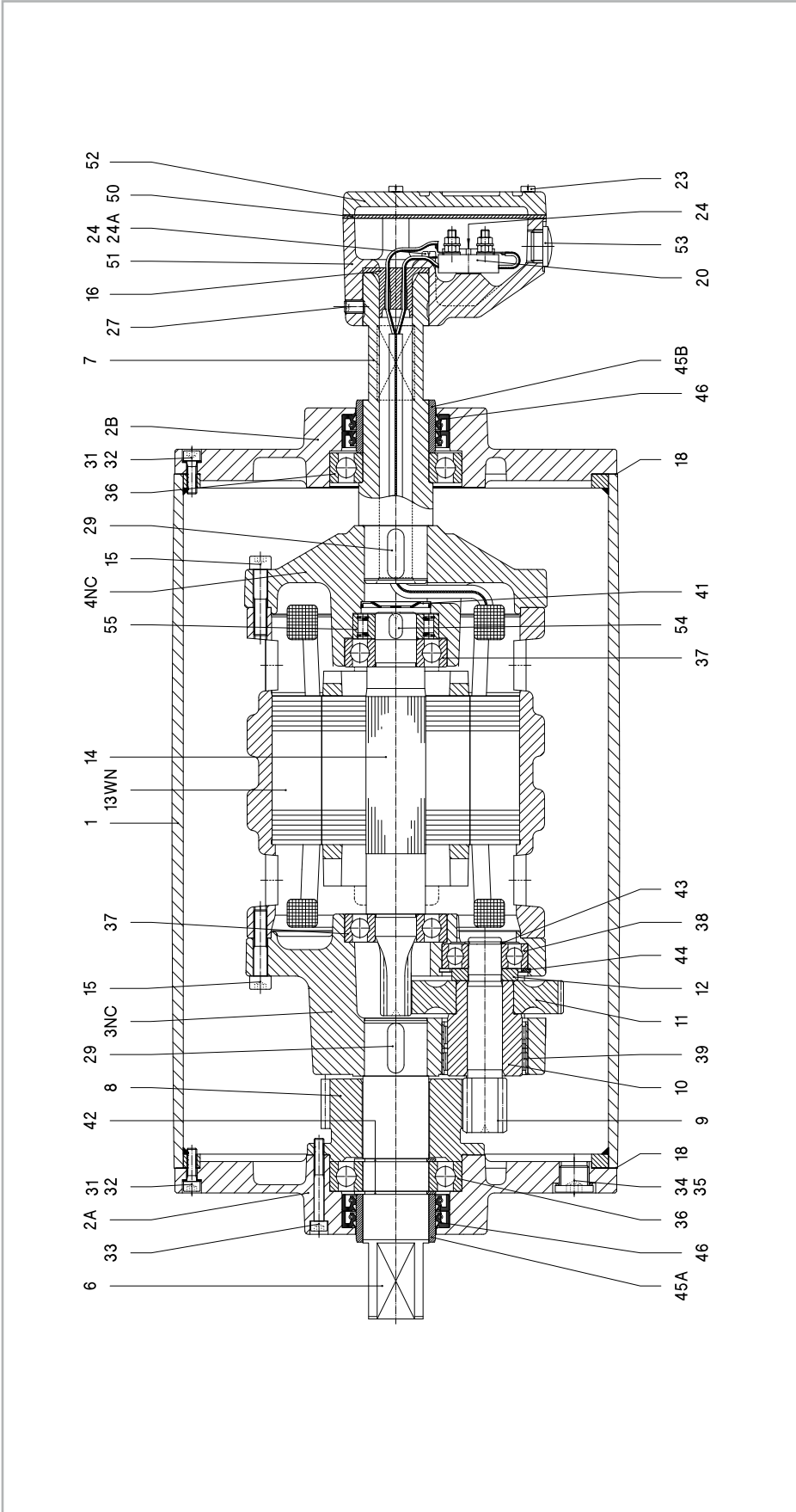
Elbow cable exit with cable gland  
(minimum facewidth increases with 50 mm)



### Option 4

Open cable exit (minimum facewidth increases with 50 mm)

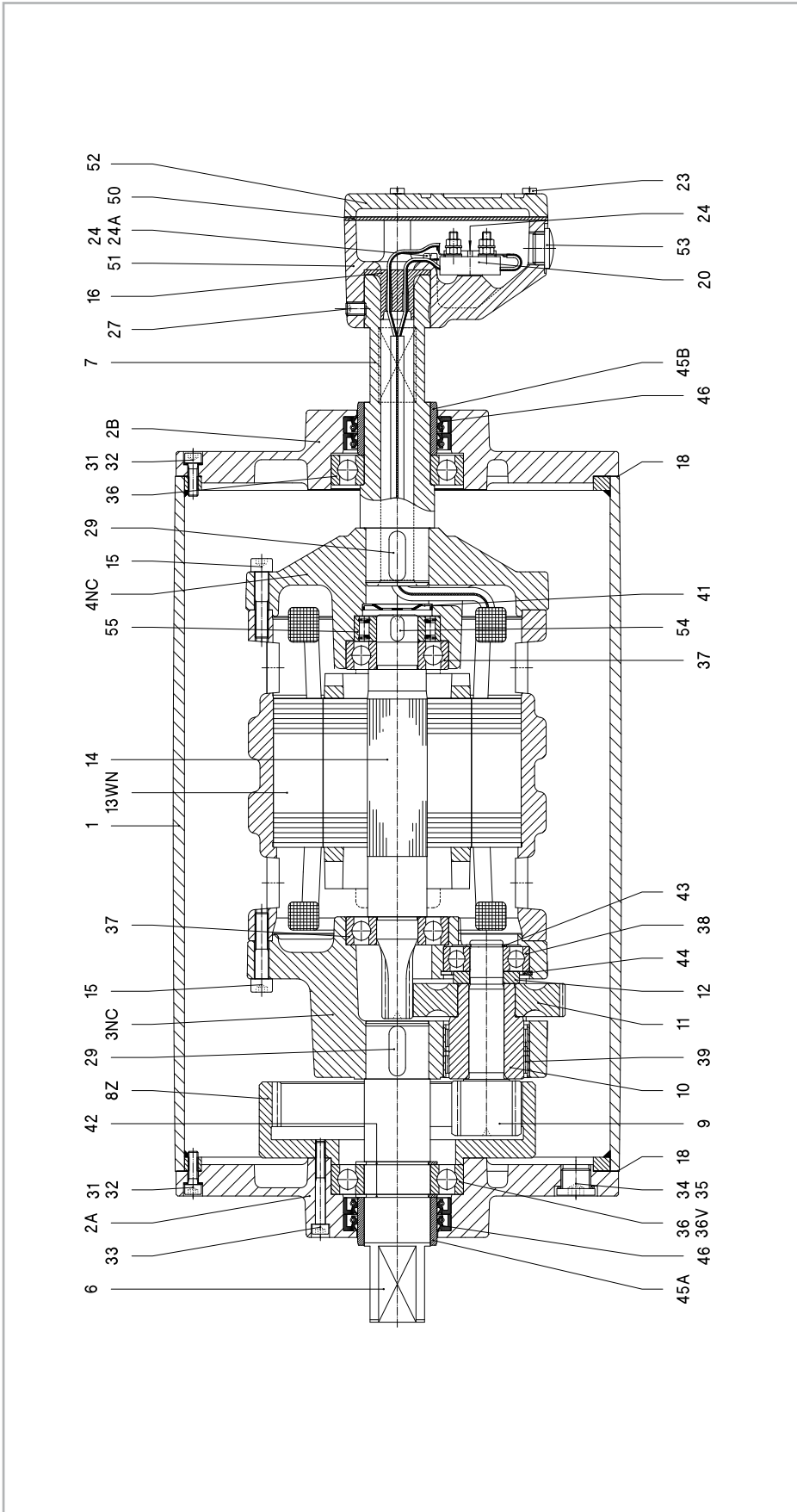




Remark: Drummotor also available in B-design (TM273B40)

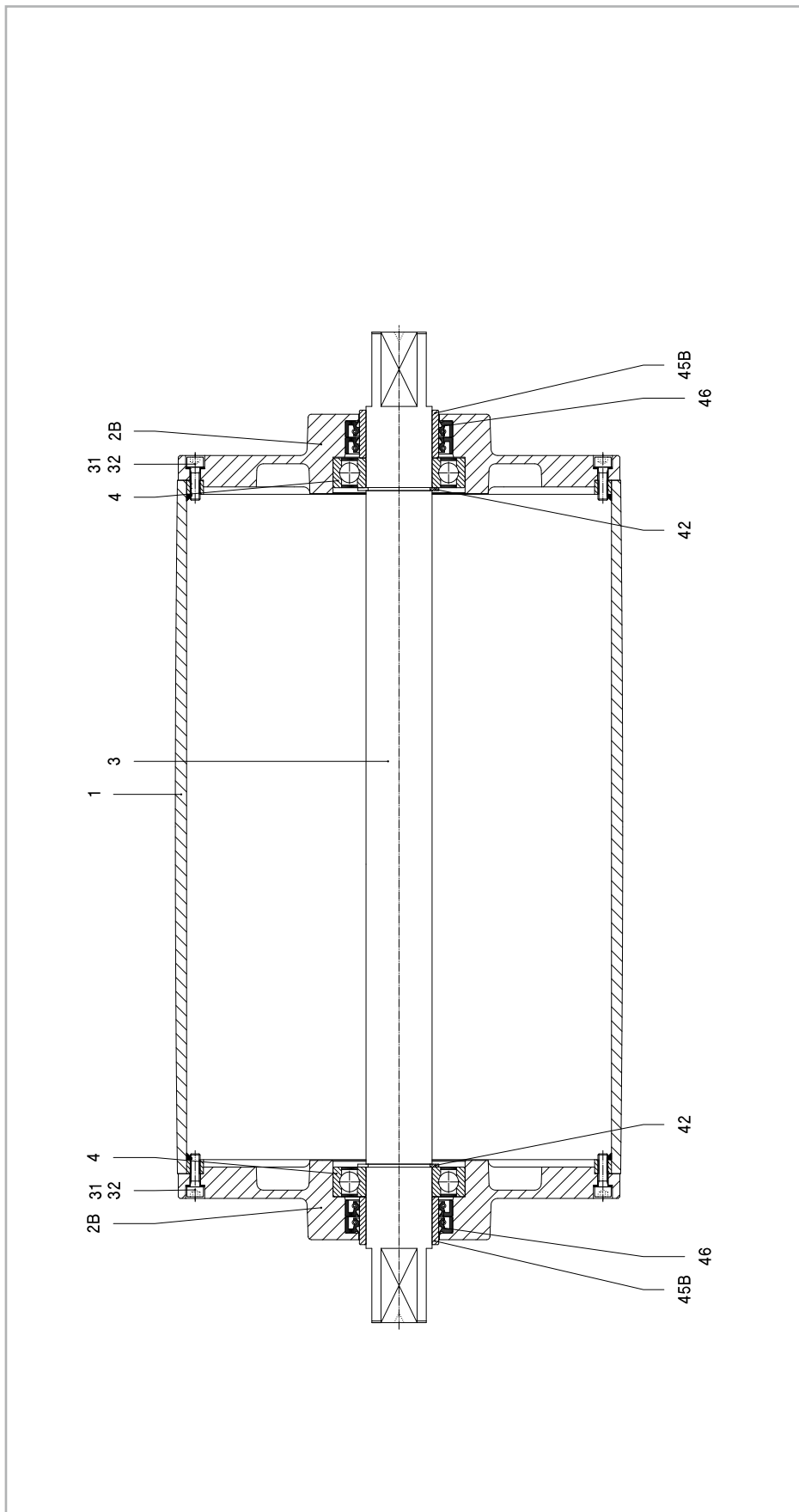
1	Shell	11	Gear	24	Cyl. head screw	36	Ballbearing	45B	Bearing race
2A	Endflange	12	Distance ring	24A	Toothed lock washer	37	Ballbearing	46	Oilseal
2B	Endflange	13WN	Stator	27	Setscrew	38	Ballbearing	50	Seal
3NC	Gearhousing	14	Rotor	29	Key	39	Needlebearing	51	Junctionbox
4NC	Motorflange	15	Int. hex screw	31	Int. hex screw	41	Disc	52	Junctionbox cover
6	Shaftend	16	Cable passage	32	Washer	42	Circlip	53	Stopping plug
7	Hollow shaft	18	Gasket	33	Int. hex screw	43	Circlip	54	Key
8	External gear	20	Terminalboard	34	Fillerplug	44	Circlip	55	Backstop
9/10	Pinion with bush	23	Cyl. head screw	35	Washer	45A	Bearing race	57	Dataplate





Remark: Drummotor also available in B-design (TM273B40 Z)

1	Shell	27	Setscrew	38	Ballbearing	51	Junctionbox
2A	Endflange	29	Key	39	Needlebearing	52	Junctionbox cover
2B	Endflange	31	Int. hex screw	41	Disc	53	Stopping plug
3NC	Gearhousing	32	Washer	42	Circlip	54	Key
4NC	Motoflange	33	Int. hex screw	43	Circlip	55	Backstop
6	Shaftend	34	Fillerplug	44	Circlip	57	Dataplate
7	Hollow shaft	35	Washer	45A	Bearing race		
8Z	Internal gear	36	Ballbearing	45B	Bearing race		
9/10	Pinion with bush	36V	Cyl. roller bearing	46	Oilseal		
11	Gear	37	Ballbearing	50	Seal		
12	Distance ring						
13WN	Stator						
14	Rotor						
15	Int. hex screw						
16	Cable passage						
18	Gasket						
20	Terminalboard						
23	Cyl. head screw						
24	Cyl. head screw						
24A	Toothed lock washer						
29	8Z						
31	3NC						
32	2A 31 32						
33	6						
34	36 34 18						
35	46 36V 35						
36	45A						
37	37						
38	44						
39	11						
40	10						
41	9						
42	42						
43	43						
44	44						
45	45						
46	46						
47	47						
48	48						
49	49						
50	50						
51	51						
52	52						
53	53						
54	54						
55	55						
56	56						
57	57						



Remark: Taildrum also available in B-design (KT273B40)

1	Shell	42	Circlip
2B	Endflange	45B	Bearing race
3	Shaft	45C	Shim plated
4	Ballbearing	45D	Gammaring
31	Int. hex screw	46	Olised
32	Washer		

## Material

The external parts of the Drummotor are made from mild steel and cast iron. Depending on the application it is also possible to manufacture in stainless steel (complete or part). You can choose between stainless steel 304 (general food industry) and stainless steel 316 (salt water applications).

## Backstop - Brake

If an inclined belt conveyor is stopped fully loaded, it could run backwards.

To prevent this we can install a backstop. One of the bearings in the Drummotor is replaced by a one way bearing. The way this bearing is installed determines the direction of rotation of the drum. TBRH indicates a cw rotation and TBLH ccw.

In situations where a Drummotor needs to be able to drive in both directions it is not possible to use a backstop. In this case we use a brake. When an declined belt or a horizontal belt needs to be stopped quickly to pick or place items a brake is the best solution.

## Inclined position

Sometimes a Drummotor needs to be installed on an inclined or even vertical position. This is possible, but we need to make adjustments to the oil level in the drum as the oil will flow to the lower side of the Drummotor causing the top bearing to run without lubrication. To prevent problems we will need to know the installation angle so we can fill the drum with extra oil and fit a double sealed bearing on the upper side.

## Thermal protection

A Krauter Drummotor can be fitted with thermal protection. This consists of either a thermistor (PTC) or bi-metal (klixon). We install these on each phase of the electric motor.

## Encoder - Sensor bearing

In certain applications it is required to measure the speed or position of a conveyor belt. For this type of application we can install an encoder or sensor bearing to accurately measure rotational speed of the Drummotor.

The accuracy needed will determine the type of encoder or sensor used.

## Lagging

The power produced by the Drummotor has to be transferred to the belt and lagging is used to give more friction between the Drummotor and the conveyor belt. Krauter can fit your Drummotor with different kinds of lagging.

There is a difference between cold and hot vulcanised lagging. Cold vulcanised means the lagging is glued to the Drummotor usually in sheet form and the join 'welded' together. Hot vulcanising is a process where the shell is wrapped around with thin layers of rubber. The shell with the rubber is then baked in an autoclave fusing the layers together creating a seamless finish.

It is possible to cut grooves (e.g chevron or diamond) in the lagging.

## Sprockets

Do you wish to use a Drummotor to drive modular belts? Krauter can help you! Fitting sprockets suitable for various types of modular belts is a simple solution. The Drummotor is manufactured with a cylindrical shell and machined with a patented 'keying' system. The sprockets are simply 'slid' on and locked securely into position.

## Sealings for mild steel Drummotors

RBS sealing - IP 66



This sealing is specifically designed for those applications where high water pressure is used for cleaning.

HD sealing - IP 66



This sealing is designed for abrasive applications, like sand, gravel and soil.

## Sealings for stainless steel Drummotors

CR sealing - IP 66



This is our standard sealing for stainless steel Drummotors, a very effective, multi labyrinth sealing.

UW sealing - IP 68



This sealing is suitable for under water applications. The maximum depth is approx 2,5 m.

# Options

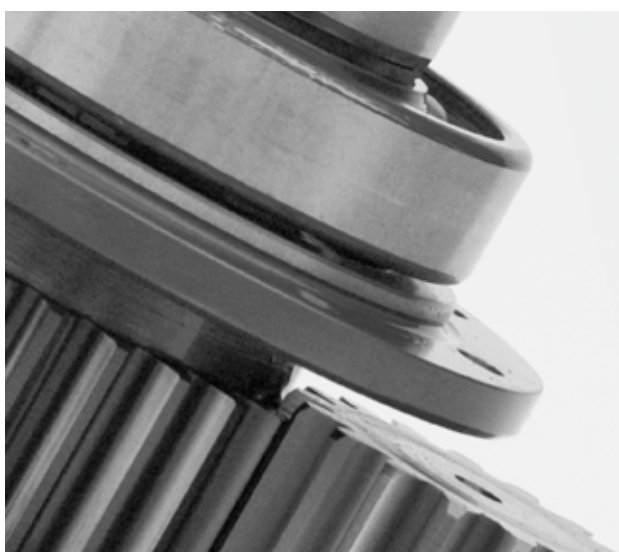
Specification	Standard	Optional
<b>Construction</b>		
Shafts and bolts	Mild steel	Stainless steel
Endflanges	Cast iron	Stainless steel
Shell	Mild steel	Stainless steel
Junctionbox	Cast iron	Polyamide or stainless steel
Cable		Shielded or non-shielded
Sealing mild steel		RBS, HD
Sealing stainless steel	CR	UW
<b>Shell</b>		
Crowned	•	
Cylindrical		•
Balanced		•
Lagging, cold vulcanised		•
Lagging, hot vulcanised		•
Lagging, FDA approved		•
Fitted with grooves, patterns		•
<b>Electro motor</b>		
Three-phase asynchronous	•	
Power supply ( $P \leq 3$ kW)	230/400 V - 50 Hz	Other voltages and frequencies on request
Power supply ( $P > 3$ kW)	400/690 V - 50 Hz	Other voltages and frequencies on request
Two speed (Dahlander)		•
Twin drive (double power)		•
Insulation class	F	H
Thermal protection		Bi-metal or thermistor
Run by frequency inverter	•	
<b>Other options</b>		
Food grade oil		•
Backstop, mechanical		•
Brake, electro mechanical		•
Clutch brake, electro mechanical		•
Inclined or vertical position		•
Other facewidth's		•
Different shaft designs		•
Encoder or sensor bearing in Drummotor		•
Encoder or sensor bearing in Taildrum		•
<b>Certificates</b>		
CE	•	
UL		•
CSA		•
ATEX zone 22, dust		•

## Our products, an overview

Drum motor type	TM 100B25	TM 113B25	TM 127.25	TM 138.25	TM 160.25	TM 160.30	TM 215.30	TM 215.40
Drum diameter (mm)	100	113	127	138	160	160	215	215
Shaft diameter (mm)	25	25	25	25	25	30	30	40
Power (kW)	0.05-0.37	0.04-0.55	0.10-1.1	0.10-1.1	0.10-0.75	0.10-2.2	0.10-2.2	0.37-5.5
Speed (m/s)	0.007-3.60	0.008-4.40	0.008-2.60	0.009-2.80	0.13-3.30	0.06-4.00	0.08-5.30	0.12-4.70

Drum motor type	TM 215B50	TM 273.40	TM 315.40	TM 315.50	TM 400A50	TM 400.60	TM 500A60	TM 500A75
Drum diameter (mm)	215	273	315	315	400	400	500	500
Shaft diameter (mm)	50	40	40	50	50	60	60	75
Power (kW)	1.5-4.0	0.37-5.5	0.37-5.5	1.1-11	1.1-11	1.5-22	1.5-22	11-30
Speed (m/s)	0.18-0.31	0.17-5.00	0.18-5.20	0.16-4.40	0.20-4.80	0.20-4.60	0.25-4.70	0.80-3.20

Drum motor type	TM 620A75	TM 630A100	TM 800A100	TM 800A130
Drum diameter (mm)	620	630	800	800
Shaft diameter (mm)	75	100	100	130
Power (kW)	11-30	22-55	22-55	55-132
Speed (m/s)	1.00-3.90	1.00-4.00	1.25-5.10	1.60-4.50



### Design benefits

- Robust, industrial design
- Fully enclosed
- Oil filled
- Well-sized gears and bearings

### Installation advantages

- Easy to install
- Compact and reliable
- Easy to clean
- Virtually maintenance free
- Low Life Cycle Costs





**Werner Krauter GmbH**

Siemensstraße 2  
D-73037 Göppingen  
Telefon 07161 9383-100  
Telefax 07161 9383-9100  
E-Mail: [info@krauter.de](mailto:info@krauter.de)

[www.krauter.de](http://www.krauter.de)



**KRAUTER®**

ELEKTROMASCHINEN